

## ACCELERATED WEAR TESTING - SLIP RESISTANCE ALLTAC SIRUS TGSI Allgrip Finish

**Prepared for:** 

ALLTAC Australia ATTENTION: Paul Moller Factory 3 /81 Bald Hill Road PAKENHAM VIC 3810

### Introduction:

You requested that we carry out an Accelerated Wear Testing (AWT) on a supplied sample.

The initial Wet Pendulum Test was carried out to the requirements set out in AS 4586: 2013 [1]<sup>1</sup> using a Slider 55 rubber with the full report attached in Appendix 1.

A single specimen from the Wet Pendulum Test was then subjected to the Accelerated Wear Test [2] up to a total of 5000 cycles.

Indicative slip resistance testing using the Wet Pendulum Test Method was then conducted after periods of 50, 100, 300, 500, 1000, 2000 and 5000 cycles.

Sample Description:	ALLTAC SIRUS TGSI Allgrip Finish
Sample Size:	300x600 mm.
No. of Specimens:	1 off (Sampling conducted by client)
Test Location:	ATTAR – 44-48 Rocco Drive, Scoresby, VIC
Test Date:	10 October 2022

## **AWT Parameters:**

Stroke Length:	400 mm ±50 mm
Speed:	50 cycle per minute $\pm 5$ cycles
Wear Pad Type:	3M Scotch Brite No. 96 (green) pad
Wear Pad Size:	100x100 mm ±10 mm
Boat Weight:	1000g ±50 g
Lubricant:	Potable water

<sup>&</sup>lt;sup>1</sup>The numbers in brackets refer to papers, reports or articles listed in the Reference section of this report. EAF013.4 This report may not be reproduced except in its entirety. Page 1 of 5



### **Test Results:**

## Wet Pendulum Test:

The full report for the Wet Pendulum Test conducted on the sample supplied is attached in Appendix 1. The results are summarised as follows:

Specimen Number:	1	2	3	4	5
Mean British Pendulum Number (BPN):	70	75	80	92	89
Slip Resistance Value (SRV):			81		
Classification:			P5		

These results apply only to the areas and specimens tested. Where alternatives are permitted by the standard, the choice of rubber slider used may also influence the test results obtained.

### Accelerated Wear Test:

The test results for the Accelerated Wear Testing conducted on the single specimen was as follows:

Number of Cycles	Mean BPN <sup>^</sup> (British Pendulum Number)	Wet Pendulum Classification*
0	89	P5
50	75	P5
100	71	P5
300	69	P5
500	65	P5
1000	61	P5
2000	57	P5
5000	56	P5

These results apply only to the areas and specimens tested. Where alternatives are permitted by the standard, the choice of rubber slider used may also influence the test results obtained.

^ Only one specimen tested based on the procedure set out in AS 4586: 2013 [1], therefore results are indicative only.

\* Note that these classifications are indicative only. AS 4586: 2013 [1] requires a minimum of five specimens to be tested for a classification to be given.





Prepared By:

Marcus Braché Senior Engineering Technician

Reviewed by:

Daniel King BSc/BEng (mat) Hons., MIEAust General Manager – Compliance Services

## **References:**

- 1. Australian Standard AS 4586: 2013 Slip Resistance classification of new pedestrian surface materials, Standards Australia, Sydney, New South Wales.
- 2. ATTAR Indicative Accelerated Wear Test Procedure ETP026.





Figure 1:ALLTAC SIRUS TGSI Allgrip Finish.<br/>Arrow indicates direction of testing.



# **APPENDIX 1**

Contents:	Reference:	Total Pages:
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## Report 18537.4 14 October 2022



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NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, medical testing, calibration and inspection reports

## WET PENDULUM SLIP RESISTANCE TEST

### ALLTAC SIRUS TGSI Allgrip Finish

Prepared for:	Alltac Austalia Paul Moller Factory 3 /81 Bald Hill Road PAKENHAM VIC 3810
Specimen Description:	ALLTAC SIRUS TGSI Allgrip Finish, 300x600 mm.
No. of Specimens: Specimen Preparation: Test Condition & Slope:	1 off (Sampling Conducted by Client) Washed with water and pH neutral detergent, rinsed then dried. Fixed, N/A
Test Direction:	Test conducted at an angle of 30° to the line of TGSIs.
Air Temperature:	22°C
Test Standard:	AS 4586:2013 Slip resistance classification of new pedestrian surface materials, Appendix A - Wet Pendulum Test
Test Location:	ATTAR 44-48 Rocco Drive, Scoresby, VIC, 3179
Test Date:	10 October 2022
Test Equipment:	Munro Stanley Pendulum Skid Resistance Tester Serial Number 0320, Calibrated 03/05/2022.
Slider Rubber:	Slider 55 Batch No. #35 prepared on P400 & 3µm lapping film.
Test Personnel:	Marcus Braché

Specimen Number	1	2	3	4	5
Mean British Pendulum Number (BPN)	70	75	80	92	89
Slip Resistance Value (SRV)			81		
Classification			P5		

These results apply only to the specimens tested and it is recommended that before selection of flooring or paving materials the effect of service conditions, including maintenance procedures and wear on their slip resistance be checked. Where alternatives are permitted by the standard, the choice of rubber slider used may also influence the test results obtained.

Marcus Braché Senior Engineering Technician Approved Signatory

Reviewed By:

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Daniel King BSc/BEng (mat) Hons., MIEAust General Manager - Compliance Services Approved Signatory

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Figure 1:ALLTAC SIRUS TGSI Allgrip Finish<br/>Arrow indicates direction of testing



### <u>CLASSIFICATION CRITERIA – AS 4586 – 2013</u> Wet Pendulum Test - Appendix A

#### Slip resistance

When this Standard is used for the testing and classification of the slip resistance of carpets (or carpet-like products) in potentially wet locations, the carpet shall be tested using the wet pendulum test method set out in Appendix A of AS 4586, and shall be reported as such.

When this AS 4586 is used for the testing and classification of the slip resistance of carpets in dry locations, the test shall be carried out in the dry condition using the pendulum test method set out in Appendix A of AS 4586, modified in accordance with Paragraph A2, and shall be reported as such.

The 'dry floor friction' test method in Appendix B of AS 4586 is not suitable for heavily profiled surfaces or carpets.

#### Compliance

The surface shall comply with the stated classification for the test method and test rubber that is nominated and declared by the manufacturer or supplier.

Class	Pendulum SRV (see Note 1)		
Class	Slider 96	Slider 55	
P5	>54	>44	
P4	45-54	40-44	
P3	35-44	35-39	
P2	25-34	20-34	
P1	12-24	<20	
P0	<12		

#### TABLE 2: CLASSIFICATION OF PEDESTRIAN SURFACE MATERIALS ACCORDING TO THE AS 4586 WET PENDULUM TEST

NOTES:

1

While Slider 96 or Slider 55 rubbers may be used, the test report shall specify the rubber that was used.

2 It is expected that these surfaces will have greater slip resistance when dry.

3 SDV may be calculated by using the tables that are given in Appendix F of AS 4586, and the minimum SRV that is considered appropriate for a level surface (see examples given in Appendix F of AS 4586).

#### Means of demonstrating compliance

Pedestrian surfaces that are classified in accordance with Table 2 shall meet the following criteria:

- (a) The mean test results shall be as follows:
  - (i) For the classifications in Table 2, the mean of the test results shall be-
    - (A) within the relevant criteria set out in the table; and
    - (B) each individual result shall be equal to or above the lower limit for the classification or, if below the classification, within the mean of the result minus 20%.

If either criteria is not met, the lot shall be considered to be of lower classification.

- (b) The classification in accordance with Table 2 shall be determined by-
  - (i) selecting and testing at least five specimens at random as specified in Appendices A and B of AS 4586; or
  - (ii) carrying out continuous testing and process control in accordance with AS 3942.
- (c) When testing individual lots, if a particular test fails to produce the expected classification it shall be permissible to—
  - (i) disregard the first sample, resample a minimum of 10 specimens from the whole lot, retest and apply the criteria to the new sample; or
  - (ii) subdivide the lot into smaller lots of different quality, resample, retest and reclassify each of the smaller lots.